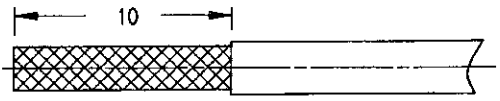


**MATERIAL AND FINISH:**  
 OUTER CONTACT: COPPER ALLOY \_ GOLD OVER NICKEL UNDERPLATE  
 CENTER CONTACT: BERYLLIUM COPPER \_ GOLD OVER NICKEL UNDERPLATE  
 FERRULE: ANNEALED BRASS \_ GOLD OVER NICKEL UNDERPLATE  
 DIELECTRIC: PTFE

**WIRING INSTRUCTIONS:**

**STEP 1**

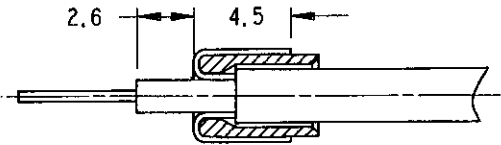
STRIP THE 1st BRAID AT DIMENSION SHOWN



SLIDE THE FERRULE OVER THE BRAID UNTILL IT BUTTS AGAINST CABLE JACKET  
 FOLD COMBED BACK BRAID OVER FERRULE. STRIP AND FOLD BACK 2nd BRAID OVER THE FIRST

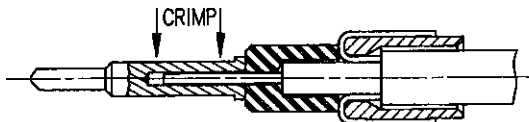
**STEP 2**

CUT BRAIDS AT DIMENSION SHOWN  
 STRIP CENTER CONDUCTOR AT DIMENSION SHOWN



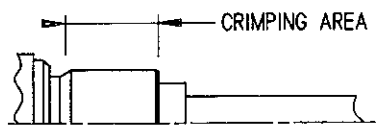
**STEP 3**

SLIDE DIELECTRIC SLEEVE AND CENTER CONTACT OVER CENTER CONDUCTOR  
 CRIMP CENTER CONTACT USING:  
 CRIMPING TOOL : M22520/2-01 (RADIALL 282281)  
 SELECTOR : 7 FOR KX 22 DT AND RG 316 DT  
 POSITIONNER : RADIALL 282974



**STEP 4**

INTRODUCE CENTER CONTACT SUB ASSEMBLY INTO OUTER CONTACT AND CRIMP USING:  
 CRIMPING TOOL : M22520/5-01 (RADIALL 282293)  
 DIE : M22520/5-05 (RADIALL 282246) HEX B 4.5/FLATS



CREATION				
PEN: 93014				
EP: .				
Name: BALDYROU				
Date: 15 MAR.93	30.03.93	UPDATE	JP MACARI	
	Issue	Revisions	Name	

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This information is given as an indication. In the continual goal to improve our products, we reserve the right to make any modifications judged necessary.

XXXXXXX

Ces renseignements sont donnés à titre indicatif. Dans le but constant d'améliorer nos produits, nous nous réservons le droit d'apporter toutes modifications jugées utiles.